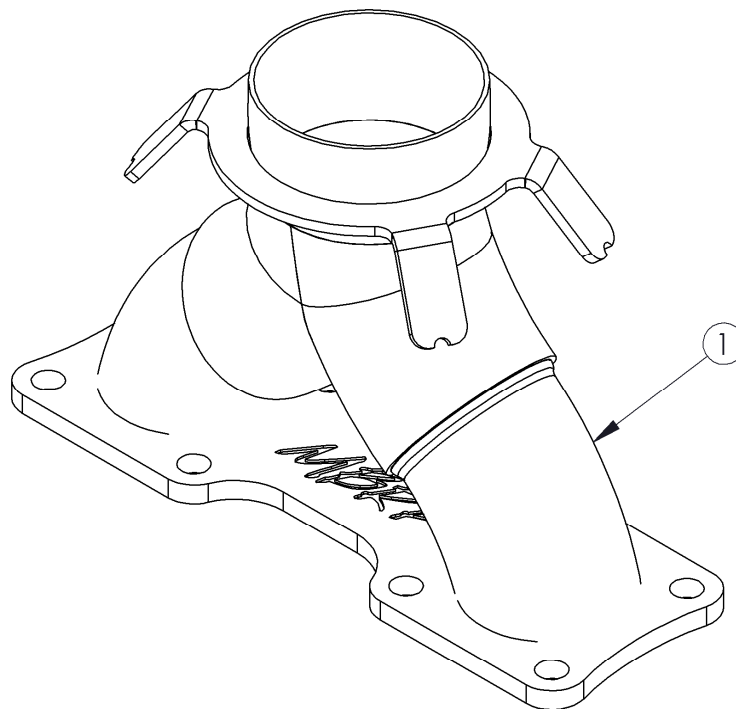


**228Y**

**Y-PIPE**

**AC800 HO - 2010-2011 F800HO, CROSSFIRE 800/M8,  
2012-2013 PROCROSS/PROCLIMB 800**



1. Y-PIPE

## **PLEASE READ BEFORE STARTING INSTALLATION**

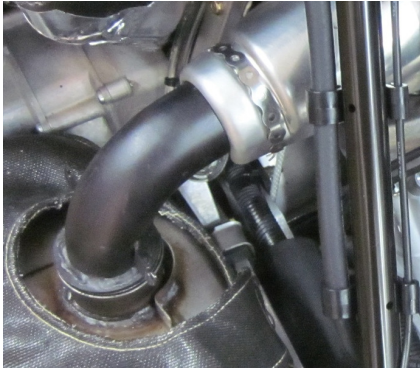
**While MBRP Inc. has made every effort to ensure that all components of this product are of superior quality and properly packaged it is the installer's responsibility to ensure the following before removal of the factory components:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the product you have purchased is appropriate for your vehicle year, model and configuration.
- that the product will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

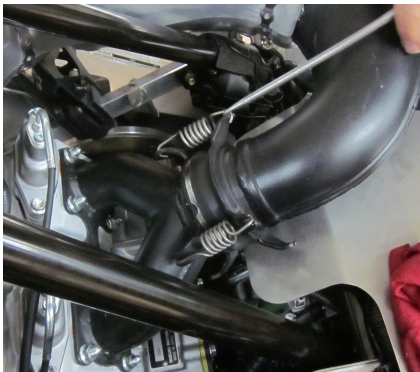
If you have any questions or are uncertain about any aspect of the installation of this product to your vehicle please contact your dealer before commencing installation.



### **Removal of Stock Y-Pipe:**



**Figure 1**



**Figure 2**



**Figure 3**



**Figure 4**

1. Remove the engine cover.
2. Remove the two (2) springs connecting the expansion chamber outlet to the muffler. **Refer to Figure 1. Retain all springs for later use.**
3. Remove the four (4) springs connecting the y-pipe outlet to the expansion chamber inlet. **Refer to Figure 2**
4. Remove the remaining springs holding the expansion chamber in place and then remove the expansion chamber to make the y-pipe easily accessible.
5. Remove the gasket at the outlet of the y-pipe. Do not discard it, as it will be reused.
6. Remove the eight (8) flange nuts attaching the y-pipe flange to the engine exhaust ports and remove the y-pipe. **Refer to Figure 3**
7. Do not discard the steel gaskets as they will be reused with the new y-pipe.

### **Installation of MBRP Inc. Y-Pipe:**

1. Replace the steel gaskets onto the exhaust port studs. If desired, apply high temperature RVT silicone beneath the gaskets. **Refer to Figure 4**
2. Install the **Y-Pipe** onto the mounting studs using the eight (8) flange nuts removed previously.
3. Torque the hex nuts to 225in-lbs.
4. Place the graphite gasket onto the **Y-Pipe** outlet and reinstall the expansion chamber. Reattach all springs.
5. Replace the engine cover.

**Congratulations!** You are ready to begin experiencing the improved performance and driving excitement of your MBRP Inc. Y-Pipe upgrade. We know you will enjoy your purchase.